

## Instructions for installing a KWIK KLIP in a Remington 700 Long Action Rifle

Caution: It is highly recommended that a gunsmith or qualified dealer install Kwik Klip in your Remington 700 LA. Read the instructions thoroughly. If you are not sure of the procedure, contact your gunsmith or Trexler Industries, Inc.

1. **MAKE SURE THE RIFLE IS NOT LOADED!** Select a good-fitting screwdriver and remove both trigger guard screws. Lift the barrel-action from the stock and place it in a safe place. Remove the factory trigger guard from the stock along with the metal magazine wall section.
2. Remove clip from the Kwik Klip trigger guard by pushing latch forward. Carefully insert Kwik Klip trigger guard into stock opening. If you experience any difficulty inserting the Kwik Klip trigger guard into the stock, stop, and remove the trigger guard. Examine the inside of the stock opening. The stepped-in section of the side walls made have to be sanded or filed. The area which may require sanding is the shaded area set forth in Figure No. 1 below. (It is highly recommended that a gunsmith or dealer perform the sanding or filing.) Sand or file the stock side walls lightly until the Kwik Klip trigger guard fits smoothly into the stock opening. Sand only the stepped-in section shown in Figure No. 2. With the trigger guard in the stock, insert the clip several times to see if clip has been properly installed. The Kwik Klip has been properly installed to this point if the clip drops out when the release latch is pushed forward.
3. Place the barreled-action in the stock. Check bolt release latch to assure it moves freely. Early model rifles may need a small amount filed off to clear that trigger opening. If unsure, consult your gunsmith. Replace both guard screws. Insert the clip. If the clip does not latch, add washer(s) between the trigger guard and stock at rear guard screw. See Figure No. 1. The front guard screw requires a shim washer if the bolt binds or rubs against the clip when chambering rounds. Use only the shim washers packaged with your Kwik Klip conversion. These shim washers have been designed for this product and it is essential to use only Trexler Industries shim washers. If you have not received any washers with your Kwik Klip or have misplaced them, contact Trexler Industries Inc., 95 Southland Drive, Bethlehem PA 18017 for replacements. Use (dummy) rounds for checking the feeding cycle.
4. If you have any difficulty installing your Kwik Klip, consult your gunsmith, dealer, or Trexler Industries Inc. We know you will enjoy the convenience of Kwik Klip and do your part to keep hunting both a safe and enjoyable sport. Drop us a note with your comments on the Kwik Klip and advise us of any other rifles you would like Kwik Klips for.
5. Trexler Industries Inc. disclaims any and all responsibility for damages to a Remington rifle as a result of installation of a Kwik Klip by other than a reputable dealer or gunsmith. Trexler Industries Inc. further disclaims any responsibility for any damages incurred as a result and are limited to the replacement of the Kwik Klip by Trexler Industries Inc. upon timely receipt of notice of said defect by Trexler Industries Inc.
6. **NOTE:** The Kwik Klip magazine is designed to be front loaded. Magnum clips hold only three rounds. Standard calibers hold four rounds. Cartridges are inserted at the front of the clip and slip rearward as illustrated in Figure No. 1. Larger capacity magazines are available.

### Long Action Diagram.

Figure # 1 (cross section)

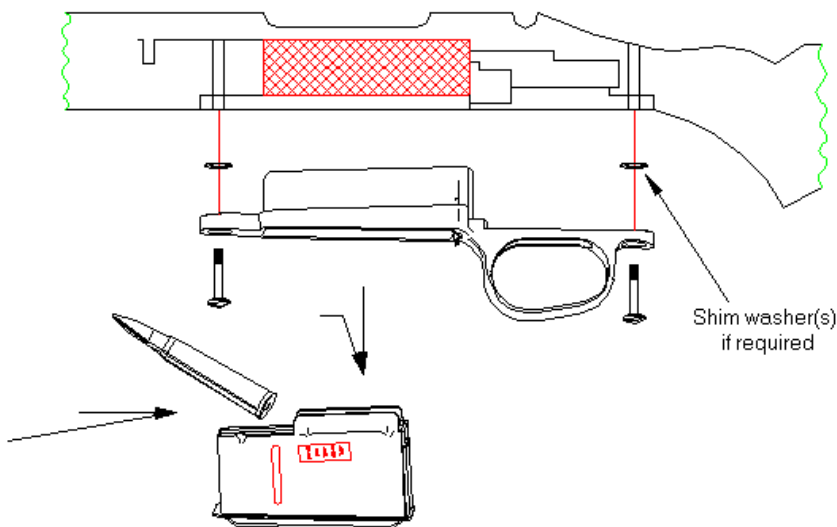


Figure # 2 (top view)

